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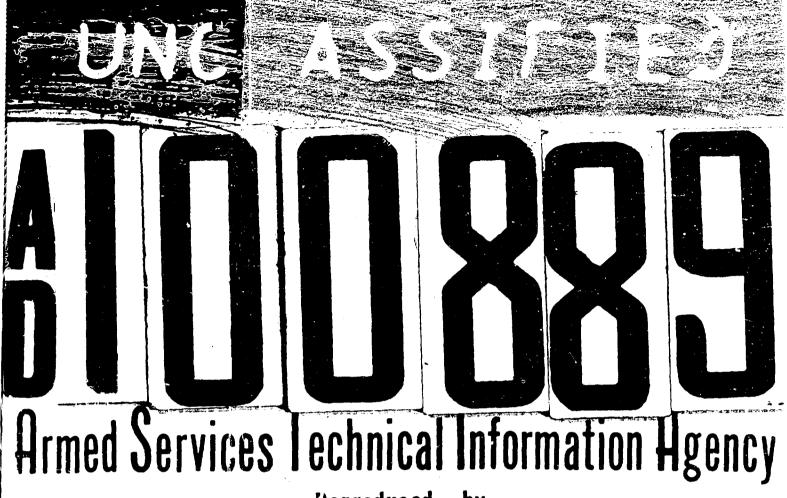
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NAVORD REPORT

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ITY OF SOME ALUMINIZED EXPLOSIVES TO BULLET IMPACT

29 DECEMBER 1955



U. S. NAVAL ORDNANCE LABORATO

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Change 1

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is changed as follows:

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Under B. Explosive Container - change perpendicular to read l. parallel

Insert this change sheet between the cover and the title page of your copy.

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SENSITIVITY OF SOME ALUMINIZED EXPLOSIVES TO BULLET IMPACT

By: Harry Heller

Approved by:

Russell McGill, Chief

Explosives Properties Division

ABSTRACT: Tests designed to investigate the bullet sensitivity of various explosive compositions are described in this report. The work done by the Explosives Properties Division at the Naval Ordnance Laboratory with the object of gaining general information concerning the mechanical sensitivity of the explosives tested is collected here. The results are summarized in a table in which four classes of bullet sensitivity are established. While the work was of an exploratory nature, it appears possible to draw the following conclusions.

- (a) Sensitivity to bullet impact of the explosives tested depends to a great extent on its physical state (cast, pressed, loose) with cast explosive being more sensitive than pressed.
- (b) The percent and degree of detonations obtained are dependent in large measure on the degree of confinement. In this respect the mass of the explosive is important since the body of the explosive may serve to increase the degree of confinement.
- (c) The use of incendiary in place of ball ammunition greatly increases the chances of high order detonation.

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- (d) There was no detectable change in the sensitivity of H-6 with a 134°F change in temperature, -65 and + 70°F.
- (e) A great number of tests are necessary before any reliance can be placed in the data since the test is statistical in nature.

EXPLOSIVES RESEARCH DEPARTMENT
U. S. NAVAL ORDNANCE LABORATORY
White Oak, Silver Spring, Maryland

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29 December 1955

The results of bullet sensitivity tests for some explosive compositions have been collected and summarized. This work is only a part of the larger topic of the sensitivity of explosives to mechanical impact with which we are concerned. All explosive compositions used were prepared by the Explosives Properties Division. Mr. F. O. Canter and Mr. G. W. Reynolds, Physical Science Aids, gathered all the data used in this report. This investigation was authorized by Task B2c-21-1-56. Due to the statistical nature of this type of test and the need for further work before more definite conclusions could be reached, this report is issued for information only and is not intended as a basis for action.

JOHN T. HAYWARD Captain, USN Commander

By direction

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SENSITIVITY OF SOME ALUMINIZED EXPLOSIVES TO BULLET IMPACT

APPARATUS AND PROCEDURE

A. Weapon

The weapon used in the tests was a Browning Machine Gun, Cal. 0.50, HB M2, Ground, with its tripod secured to a concrete block. The gun was housed in a concrete building provided with bulletproof windows and an opening for the gun. The gun house faces a concrete bombproof shelter lined with thick steel plates. The samples under test were placed on the floor of the bombproof directly in back of a small opening which faces the gun house. A wooden tunnel containing metal baffles was interposed between the bombproof and the gun house to minimize the escape of metal fragments and insure that the few that did escape would be stopped by the gun house.

Figures 1 through 3 show views of the gun house with the gun in firing position, the bombproof with a test sample in firing position and the overall arrangement of the gun house, bombproof and baffle tunnel.

B. Explosive Container

All the tests were made with explosives loaded into standard 2" I.D. x 3"closed-nipples of cast steel. Caps were 1.5" x 2" and a wall thickness of 0.25 inches. When cast explosives were used the nipple was completely filled and then capped at one or both ends by empty caps. With pressed explosives two pellets were used which filled the nipple completely and the empty caps screwed on as before. Unless otherwise noted all bullets are assumed to have entered the nipple perpendicular to the cylinder axis and evenly centered. Where there was evidence that the bullet did not hit on center the result was discarded. When only one cap was used the bullet was fired into the open end of the nipple.

C. Ammunition

The bullets used in the tests were all 50 Cal. ball M-2 ammunition unless otherwise noted.

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D. Classification of Results

An attempt was made to classify the results so they would conform to the classification used by other experimenters, reference (a), in order that data from tests made on the same or similar explosives might be compared. The test results were classified as follows:

- 1. I Inert, damage to nipple no greater than that caused by bullet itself. *
- 2. EL Low order, some flash, smoke, roise and deformation of container unconsumed explosive may be recovered either from the container or the ground.
- 3. EM Mild explosion, violent noise with marked damage to container and absence of unconsumed explosive.
- 4. EH High explosion, violent noise, flash, smoke and the nipple completely shattered into small fragments with no trace of solid explosive.

In classifying the data into the four categories shown above, the experience and bias of the observer assumes great importance. In order to insure that the data be as consistent as possible two men collaborated in observing the results of the tests. The data on the explosives that have been tested in accordance with the procedured outlined above are tabulated in Table 1.

It would be convenient if bullet impact data could be correlated with results of the drop-weight impact test for the same explosives. This does not seem possible because the results of the bullet test are very sensitive to the physical state and degree of confinement of the explosive while the drop-weight test results are much less dependent on these variables. An example of the extreme variation between the two tests is the behavior of Comp C-4. In the drop-weight test it is more than twice as sensitive as TNT while in the bullet test TNT has a much greater sensitivity than Comp C-4.

*Nipples loaded with inert material were tested in order to differentiate damage caused by the bullet alone.

TABLE TABLE TABULATED RESULTS OF BULLET SENSITIVITY TESTS

Explosive or Mixture)	Loading	Container (Nipple + One or Two Caps)	No. of Shots	I	EL	EM	EH -
TNT	Cast	1 Cap	10	50%	5 50%		· -
TNT	Cast	2 Caps	10			0% 0%	10
TNT	Pressed	1 Cup	10	0% 20%	碗	7	100%
TNT	Pressed	2 Caps	10	20% 1 10%	10% 2 20%	70% 7 70%	0% 0%
TNT/A1 (40/60)	Cast	1 Cap	10		1	14 0%	5 5.0%
TNT/A1 (40/60)	Cast	2 Caps	10	, O% ,	-0%	-0%	10
TNT/A1 (40/60)	Pressed	1. Cap	JS .	-0%		12 100%	0%
TNT/A1 (40/60)	Pressed	2 Caps	13	<u> </u>	0%	11 85%	2 15%
HBX-1 (Nipple and 1 Cap loaded) HBX-1	Cast	1 Cap	11	0%	0%	ज्ह	11 100%
(Nipple and 1 Cap loaded)	Cast	2 Caps	15			<u>0%</u>	15 1009
`` ¬ x−3	Cast	1 Cap	្ 15	0%	0%	2	1007 13 87%
HBX-3	Cast .	2 Caps	15	; 0% — 0%	75,	13% 0%	14 93%
Comp. B	Cast /	1 Cap	13	0%	173 0%	3	10 7 7 %
Comp. B	Cast	2 Caps	13	0%	- 0;. - 0;;.	23% 0%	13
AP#/A1 (85/15)	Pressed	1 Cap	9	- C7:	4 45%	3 33%	2 22%
AP/A1 (85/15)	Pressed	? Caps	10	- O;;	45%	75. 000	10

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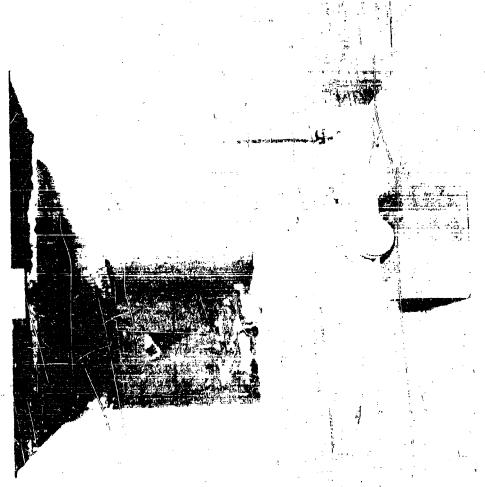
TABLE 1 (CONT.)

TABILIATED RESULTS OF BULLET SENSITIVITY TESTS

Explosive (or Mixture)	Loading (1	Container Hipple + One or Two Caps)	No. of Shots		EL	EN	RH
AP/A1 (70/30)	Pressed	1 Cap	10			7000	30%
AP/A1 (70/30)	Pressed	2 Caps	10	0%	0%	0/5	10 100%
AP/Al (70/30) Caliber 50	Pressed	1 Cap	ļ	0%	1 25%	0 €	3 75 %
Incendiary AP/A1 (70/30) Caliber 50	Pressed	2 Caps	1	0 %₁	0%	075	100%
Incendiary AP/Al/TNT (55/27/18)	Cast	Cap	70	ō %	10%	9=0%	0
AP/A1/TNT (55/27/18)	Cast	2 Caps	10	0%	0%	0 3	10 100%
AP/A1/TNT/Comp A (41/26/24/9)	Cast	ி ஹே	10		0%	T00%	0%
AP/A1/TNT/Comp A (41/26/24/9)	Cast	2 Caps	10	0%	0%	10%	0%
AP/Al/TNT/Stan.Al (50.4/24.8/16.5/8	OX Cast	1 Cap	8	⊙ ≸	⊙ ≰	5 76	135
AP/Al/TNT/Stan. A (50.4/24.8/16.5/8	JOX	2 Caps	10	0%	0%	30	7 70%
AP/Al/TNT/Comp. A (Щ.ц/28.2/17.4/1	lO) Cast	1 Cap	9	115	11%	38	0%
AP/A1/TNT/Comp. /	lO) Cast	2 Caps	11	3,9%	1 9%	3	0 ₹
H=6 (=64°F)	Cast	2 Caps	꺄	05	0%	*	11, 100%
н-6 (70°F)	Cast	2 Caps	15	<u>o</u> ≴	0%	-O/s	15 10%
Comp C-4 (Density = 1.32)	Presse	a 2 Caps	8	2 25%	5 6 3 %	<u> </u>	12%
Comp C-li (Density = 1.32	Pressed	1 Cap	5	la So≉	_	O/s	<u>⊽</u> ≰
## Stanolind	Wax - Alox	· · · · · · · · · · · · · · · · · · ·					

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IG. I MACHINE GUN IN FIRING POSITION



BOMBPROOF WITH TEST IN FIRING POSITION 2 VIEW FROM INSIDE

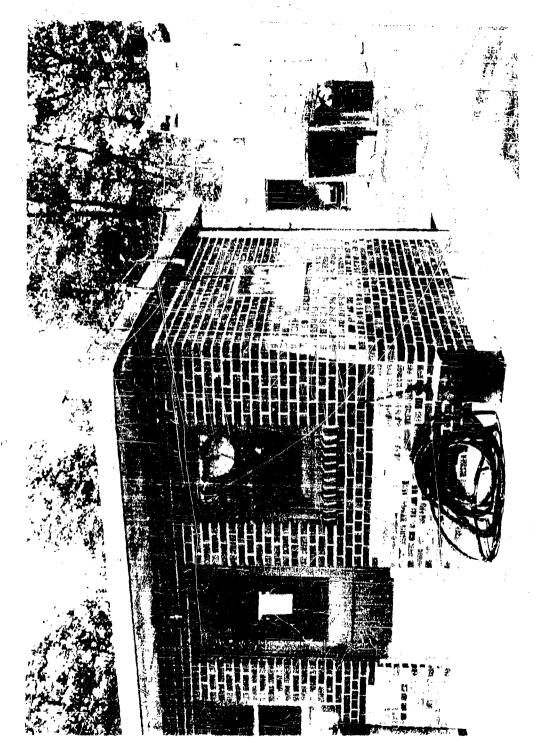


FIG. 3 OVERALL ARRANGEMENT OF THE GUN HOUSE, BAFFLE - TUNNEL AND BOMBPROOF

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REFERENCE

(a) OSR D 3.56, Studies of the Sensitivity of Explosives to Bullet Impact, E. H. Eyster, W.H. Rogers, Explosives Research Laboratory, Bruceton, Pa.



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